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MATERIAL CERTIFICATION REPORT

ArcelorMittal LaPlace 138 HWY 3217 LaPlace LOUISIANA 70068 Telephone (985) 652-4900 Export Country = USA

Tested in Accordance

Sales Order 153337-2

11/10/2015

PO:

With: ASTM A6

Unequal Angles Cust

40006010

Ref. 80858768

Heat NO.

L101618

Grade A3652950

Pieces 15

Cust.Mat.

Product

Length 40' 00"

Weight 9720

Size

6"X4"X1/2"X16.200

CHEMICAL		MECHANICAL	TEST 1		TEST 2		TEST 3	
		PROPERTIES	IMPERIAL	METRIC	IMPERIAL	METRIC	IMPERIAL	METRIC
C	0.12	YIELD STRENGTH	52800 PSI	364 MPa	52400 PSI	361 MPa		
Mn	0.90	TENSILE STRENGTH	73300 PSI	505 MPa	73100 PSI	504 MPa		
P	0.010	ELONGATION	39 %	39 %	39 %	39 %	1	
S	0.030	GAUGE LENGTH	8 IN	203 mm	8 IN	203 mm		
Si	0.20	BEND TEST DIAMETER			1			
Cu	0.32	BEND TEST RESULTS						
Ni	0.16	SPECIMEN AREA				1		
Cr	0.16	REDUCTION OF AREA						
Mo	0.074	IMPACT STRENGTH						
Ср	0.015							
V	0							

IMPACT STRENGTH	IMPERIAL .	METRIC	INTERNAL CLEANLINESS	GRAIN SIZE	
AVERAGE			SEVERITY	HARDNESS	
TEST TEMP			FREQUENCY	GRAIN PRACTICE	
ORIENTATION			RATING	REDUCTION RATIO	

Çi 5.8 CE 0.34

0.010

B Al Sn

N Ti

This heat makes the following grades: A36-08, A52950-05, G40.21-CSA50W, CSA44W, A70936-09a, ASME SA36-2010, A57250-07, A70950-10, and the following AASHTO M270 Grades: 36, 50, and 345. Heat is free of Mercury contamination in the process.

I hereby certify that the material test results presented here are from the reported heat and are correct. All tests were performed in accordance to the specification reported above. All steel is electric arc furnace melted (billets), manufactured, processed, tested in the U.S.A with satisfactory results. No weld repair was performed on this heat.

*		Mark Zohans
Notarized upon request:	Signed	Mark Louans
Sworn to and subscribed before me on this 10th day of November	2015	MARK POWARDS OFFITTEN ASSERBANCE ST

Notary Public

Parish/County

Direct any questions or necessary clarifications concerning this report to the Sales Department 1-800-535-7692 (USA)

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