

### Made and Melted In USA

## CUSTOMER: GERDAU CORSA S A P I DE CV

SHAPE + SIZE GRADE SPECIFICATION SALES ORDER CUST P.O. NUMBER C12 X 20.7# A36/44/572 ASTM A36-08. ASTM A572 GR50-07.CSA G40.21-04 44W. ASTM A709 GR50-10 HEAT I.D. Mn Р S Si Cu Ni Cr Mo ٧ Nb В N Sn Ti Ca Zn C Eqv G120907 .08 1.15 .012 .020 .28 .19 .021 .035 <.008 .0010 .0070 .009 .000 .00100 .00100 .00400 .37 .07 .05

Mechanical Test:

Yield 55500 PSI, 382.66 MPA Tensile: 71200 PSI, 490.91 MPA %El: 20.4/8in, 20.4/200MM

**Customer Requirements** 

**CASTING: STRAND CAST** 

Mechanical Test:

Yield 56900 PSI, 392.31 MPA Tensile: 72600 PSI, 500.56 MPA %EI: 21.2/8in, 21.2/200MM

SHAPE + SIZE		GRA		SPEC	IFICAT	ION					<del></del>	-							\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	SALES O	RDER	C	UST P.	O. NUN	
C12 X 20.7#		A36/5	7250X	ASTM		, A529	GR50-	05,A57		-07, CS	A:G40.	21 44W	//50W												
HEAT I.D.	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Nb	В	N	Sn	ΑI	Ti	Ca	Zn	C Ec	īv			T	1	
G120907	.08	1.15	.012	.020	.28	.19	.07	.05	.021	.035	<.008	.0010	.0070	.009	.000	.00100	0.0010	0.00400	.37					<u> </u>	

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**Customer Requirements CASTING: STRAND CAST** 

All manufacturing processes including melt and cast, occurred in USA. MTR complies with EN10204 3.1B

Bhaskar Yalamanchili

Quality Director

Gerdau

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Metallurgical Services Manager CARTERSVILLE STEEL MILL

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SHAPE + SIZE		GRA		SPEC	IFICAT	ION													SA	LES O	RDER	CI	JST P.C	D. NUM	BER
C12 X 20.7#		A36/4	4/572	ASTM	A36-08	3, AST	M A572	GR50	-07,CS	A G40.	21-04 4	4W, AS	STM A7	09 GR	50-10			***							
HEAT I.D.	С	Mn	P	S	Si	Cu	Ni	Cr	Мо	٧	Nb	В	N	Sn	Ai	Ti	Ca	Zn	C Eqv		Γ				
G120908	.08	1.18	.009	.018	.28	.23	.07	.04	.021	.036	<.008	.0010	.0070	.011	.000	.00100	.00100	.00300	.38				1		

Mechanical Test:

Yield 57200 PSI, 394.38 MPA Tensile: 73000 PSI, 503.32 MPA %EI: 23.8/8in, 23.8/200MM

Customer Requirements CASTING: STRAND CAST

Mechanical Test:

Yield 57500 PSI, 396.45 MPA Tensile: 73400 PSI, 506.08 MPA %EI: 22.7/8in, 22.7/200MM

SHAPE + SIZE		GRAD	E	SPEC	IFICAT	ION												SALES C	RDER	CL	D. NUME	
C12 X 20.7#		A36/57	250X	ASTM	A36-08	, A529	GR50-0	05,A57	2GR50-	-07, CS	A:G40.21 44V	//50W								<u> </u>	•	
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	٧	Nb B	N	Sn	Al	Ti	Ca	Zn	Egv				
G120908	.08	1.18	.009	.018	.28	.23	.07	.04	.021	.036	<.008 .0010	.0070	.011	.000	.00100	.00100	.00300	.38				

Mechanical Test:

Yield 57200 PSI, 394.38 MPA Tensile: 73000 PSI, 503.32 MPA %EI: 23.8/8in, 23.8/200MM

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**CASTING: STRAND CAST** 

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Mechanical Test:

Yield 55200 PSI, 380.59 MPA Tensile: 71100 PSI, 490.22 MPA

%EI: 22.6/8in, 22.6/200MM

Customer Requirements

**CASTING: STRAND CAST** 

Mechanical Test:

Yield 55300 PSI, 381.28 MPA Tensile: 71500 PSI, 492,98 MPA %EI: 21.6/8in, 21.6/200MM

**Customer Requirements CASTING: STRAND CAST** 

SHAPE + SIZE		GRAD	E	SPEC	IFICAT	ION													SA	LES OR	DER	CUST	P.O. NUN	/BER
C12 X 20.7#		A36/57	250X	ASTM	A36-08	3, A529	GR50-0	)5,A57	2GR50	-07, CS	A:G40	.21 44V	V/50W						-			1		
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Mo	٧	Nb	В	N	Sn	Ai	Ti	Ca	Zn	C Eqv			<del>'                                    </del>		
G120909	.08	1.16	.010	.025	.26	.20	.08	.04	.025	.034	.001	.0010	.0070	.014	.000		.00200	.00300	.37					

Mechanical Test:

Yield 55200 PSI, 380.59 MPA Tensile: 71100 PSI, 490.22 MPA %EI: 22.6/8in, 22.6/200MM

**Customer Requirements** Mechanical Test: **Customer Requirements** 

**CASTING: STRAND CAST CASTING: STRAND CAST** 

Yield 55300 PSI, 381.28 MPA Tensile: 71500 PSI, 492.98 MPA %EI: 21.6/8in, 21.6/200MM

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Mechanical Test:

Yield 55000 PSI, 379.21 MPA Tensile: 71200 PSI, 490.91 MPA %El: 22.2/8in, 22.2/200MM

**Customer Requirements** 

**CASTING: STRAND CAST** 

Mechanical Test:

Yield 54700 PSI, 377.14 MPA Tensile: 71200 PSI, 490.91 MPA %EI: 21.1/8in, 21.1/200MM

Customer Requirements **CASTING: STRAND CAST** 

SHAPE + SIZE		GRAD	)E	SPEC	IFICAT	TION													SA	LES O	RDER	CUST P.O.	NUMB	BER
C12 X 20.7#		A36/57	250X	ASTM	A36-08	B, A529	GR50	-05,A57	2GR50	-07, CS	A:G40	.21 44V	V/50W	-								 		
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	V	Nb	В	N	Sn	Al	Tí	Ca	Zn	C Eqv					
G120912	.09	1.13	.007	.019	.27	.23	.08	.03	.024	.034	.001	.0010	.0100	.020	.000	.00100	.00000	.00100	.38					

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SHAPE + SIZE		GRA	DE	SPEC	IFICATION			-	· · · · · · · · · · · · · · · · · · ·	_			_						SA	LES O	RDER	С	UST P.C	D. NUM	BER
C12 X 20.7#		A992		ASTM	A992-0									-											
HEAT I.D.	С	Mn	P	S	Si	Cu	Ni	Cr	Мо	٧	Nb	В	N	Sn	Al	Ti	Ca	Zn	C Eqv			_ '			
G120912	.09	1.13	.007	.019	.27	.23	.08	.03	.024	.034	.001	.0010	.0100	.020	.000	.00100	.00000	.00100	.38						

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