Straight Bill Of Lading

Shippers No. G-166661

(770) 387-3300

CARTERSVILLE STEEL MILL,384 OLD GRASSDALE RD NE , CARTERSVILLE GA 30121 USA (770) 387-3300

RECEIVED, subject to the classification and tariffs in effect on the date of the issue of this Bill of Lading.

The property described below, in apparent good order, except as noted (contents and condition of contents and condition of contents and condition of contents and condition of contents and condition in possession of the property under the contract) agrees to carry to its usual place of delivery as said description, if on its route, otherwise to deliver to another content as the occupancy of the said property over all or any portion of said route to destination, and as it occurs to the said testination. It is multially agreed, as to exchange of all or any of said property ever all or any portion of said route to destination, and as it occurs to the said testination of the full form of the said testination or tariff it this is a rail or rail-water shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the classification or tariff which governs the transportation or tariff which governs the transportation or trail of which yoverns the transportation or trail of which yoverns the transportation or tariff which governs the transportation or the shipment. Shipper hereby certifies that he is familiar with all the terms and conditions of the said better.

CONSIGNED TO SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045		S R A			RYK	SHIP DATE 03-JAN-11 CUST. ACC 60638017	_	JLIEVIN	VAL COI G EQUIREI		M/R ORDEI	₹ NO.
CARRIER: RR DESTINATION: LAREDO, TX ROUTE: CSXT-NEWO	CSX R-UP				DELIVERY	ICLE INITIALS: ADDRESS: CARRIER:	TCMX SEE I UP	(DESTINATION:	4459	3		
SPECIAL INSTRUCTIONS: DESCRIPTION OF ARTICLES: 17 RODS OR BARS, DESCRIBED BEL		V OR S	reel (COMMODITY COI	DE NO. : STCC	33-125-34					e to be PREPAID, eck Box if Collect.	
SHAPE & SIZE PART # DRAWING#	GRADE BUNDLE II	MILL	LENGTH	CUST PO # HEAT NO	ALTPO# MILL	SALES ORDER # WEIGHT	ITEM# PCS		PROCES	5		
C 12 X 20.7#	A36		40-00	A-00021232- 05		0131380-05		Caralle (Missell (Mis	<u> </u>			
	G3129442	G		G107344	G	9936 LB		12				
	G3129451	G		G107344	G	9936 LB		12				
	G3129452	G		G107344	G	9936 LB		12				
	G3129469	G		G107345	G	9936 LB		12				
	G3129470	G		G107345	G	9936 LB		12				
	G3129471	G		G107345	G	9936 LB		12				
	G3129472	G		G107345	G	9936 LB		12				
	G3129473	G		G107345	G	9936 LB		12				
	G3129474	G		G107345	G	9936 LB		12				
	G3129475	G		G107345	G	9936 LB		12				
	G3129477	G		G107345	G	9936 LB		12				
Note – Where the rate is dependent on value, shippers are in writing the agreed or declared value of the property. The the property is trereby specifically stated by the shipper to b	required to state specifical agreed or declared value or not exceeding	салт	ect to Section 7 of th ut recourse on the c	e conditions, if this stripment consigner, the consigner shall livery of this stripment without	s to be delivered to the sign the following state:	consigned				AGENT		
per		2	Berdau Amer	isteel (SIGNATURE OF CONSIG	NER)	Shippers To Net Weight	otal	1€	59,168			
Gerdau AmeriSteel Corporation Ship	per, per		***************************************			L.						The state of the s
Permanent post office address of ship				E RD NE, CARTE	RSVILLE, GA 3	0121					***************************************	
,	•				,	,	Load	# 25520		ne of Day	14:20:58 EST	G-1666

Straight Bill Of Lading

Shippers No. G-166661

(770) 387-3300

CARTERSVILLE STEEL MILL, 384 OLD GRASSDALE RD NE , CARTERSVILLE GA 30121 USA (770) 387-3300

RECEIVED, subject to the classification and tariffs in effect on the date of the issue of this Bill of Lading.

The properly described below, in apparent good order, except as noted (contents and condition of contents of package unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said description, if on its route, its another carrier on the route is said destination. It is mutually agreed, as to except any of said property over all or any portion of said route to destination, and to except all or any of said property, that every service to be performed herenomeds shall be suited to all the terms and conditions of the Juliforn Demossic Straight Bill of Lading, set forth (j) in Uniform Freight Classification, in effect on the death terred; if this is a rail or rail-water shipment. Shipper hereby certifies that he is familiar with all the terms and conditions are

CONSIGNED TO SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045		INVOICE SIDERT RFC# S AVENID	and the terms and conditions of the sa ETO UL SA DE CV 5ID930918KR0 A PRESIDENTE MASAI O CITY, DF 11570		SHIP DATE 03-JAN-11 CUST. ACC 60638017		APPROV JLIEVIN	AL CODE	M/R ORDER	
CARRIER: RR DESTINATION: LAREDO, TX ROUTE: CSXT-NEWOR-U	CSX			CAR / VEHI DELIVERY DELIVERY		TCM SEE UP	X DESTINATION:	44593		
SPECIAL INSTRUCTIONS: DESCRIPTION OF ARTICLES: 17 BUN RODS OR BARS, DESCRIBED BELOW	DLES, IRON (OR STEEL	COMMODITY COI	DE NO. : STCC	33-125-34				re to be PREPAID, heck Box if Collect.	
SHAPE & SIZE PART # DRAWING#	GRADE BUNDLE ID N	AILL LEN	GTH CUST PO# HEAT NO	ALTPO# MILL	SALES ORDER # WEIGHT	ITEM# PCS		PROCESS		
C 12 X 20.7#	A36	40-00	A-00021232- 05		0131380-05					· · · · · · · · · · · · · · · · · · ·
	G3129481	G	G107345 G107346	G G	9936 LB		7 5			
	G3129504	G	G107346 G107347	G G	9936 LB		9 3			
		13 BUNDLE	s		129168LB					
Note — Where the rate is dependent on value, shippers are require in writing the agreed or declared value of the property. The agree the property is hereby specifically stated by the shipper to be not a	ed to state specifically d or declared value of exceeding	without recours	on 7 of the conditions, if this shipment a on the consigner, the consignor shall make delivery of this shipment without	I sign the following statem	ent, The			AGENT	,	
por			Ameristeel	iNER)	Shippers To Net Weight	otal	16	9,168		
Gerdau AmeriSteel Corporation Shipper,			***************************************						***************************************	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Permanent post office address of shipper	384	OLD GRAS	SDALE RD NE, CARTE	RSVILLE, GA 3	0121	Load		Time of Day	14:20:58 EST	G-16666

Straight Bill Of Lading

Shippers No. G-166661

(770) 387-3300

CARTERSVILLE STEEL MILL,384 OLD GRASSDALE RD NE , CARTERSVILLE GA 30121 USA (770) 387-3300

RECEIVED, subject to the classification and tantis in effect on the date of the issue of this Bill of Lading.

The property described below, in apparent good order, except as noted (contents and condition of contents of package unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout his contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery as said description, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any of said property over all or any profition of said route to destination, and (a) is to each partial through the property over all or any profit or any profit

SIDERTUL SA DE C/O TRAFFI-MEX 402 GRAND CEN LAREDO, TX 780	INC TRAL BLVD		INVOICE TO SIDERTUL S RFC# SID93 AVENIDA PF MEXICO CIT	A DE CV 0918KR0 RESIDENTE MASAR	ΥK	SHIP DATE 03-JAN-11 CUST. ACC 60638017		JLIEVIN	VAL CODE G EQUIRED*	M/R ORDER NO.
CARRIER: DESTINATION: ROUTE:	RR LAREDO, TX CSXT-NEWOR-U	CSX P			DELIVERY	ICLE INITIALS: ADDRESS: CARRIER:	TCMX SEE D UP	C DESTINATION:	44593	
RODS OR BARS	JCTIONS: F ARTICLES: 17 BUN DESCRIBED BELOW			COMMODITY COD	E NO. : STCC	33-125-34			marked Collect. C	re to be PREPAID, unless theck Box if Collect.
SHAPE & SIZE PART#	DRAWING#	GRADE BUNDLE ID M	LENGTH	CUST PO# HEAT NO	ALTPO# MILL	SALES ORDER # WEIGHT	ITEM# PCS		PROCESS	
C 12 X 25#	With the second	A36	40-00	A-00021232- 06		0131380-06				
		G3129204 (G G G 4 BUNDLES	G107322 G107322 G107335 G107335	G G G	10000 LB 10000 LB 10000 LB 10000 LB 40000 LB		10 10 10 10		
		red to state specifically	Subject to Section 7 of without recourse on the	the conditions, if this shipment is cansigner, live consigner shall without p leivery of like shipment without p	to bo delivered to the	cansigned nent. The			AGENT	
Note Where the rate is de in writing the agreed or decl	rendent on value, snippers are requir Tred value of the property. The agree	nd of deciated value of		felivery of this shipment without t	avment of freight and :	nii other I	1		l	
Note Where the rate is de in writing the agreed or decl the property is hereby speci	rendent on value, snippers are requiring a single of the property. The agree ically stated by the shipper to be not	exceequal eq or geristed Asine of	carrier shall not make of lawful charges.	,	.,	į	tel.	16	9 168	
Note Where the rate is de in writing the agreed or deci the property is hereby speci	endent on value, suppers are requir red value of tille property. The agre- ically stated by the shipper to be not	exceeding	Gerdau Ame			Shippers To Net Weight	otal	16	69,168	
in writing the agreed or deal the property is hereby speci	red value of the property. The agree ically stated by the shipper to be not		Gerdau Ame	risteel (SIGNATURE OF CONSIGN		Shippers To	otal		,	
in writing the agreed or deal the property is hereby speci	red value of the property. The agree ically stated by the shipper to be not	per	Gerdau Ame	risteel (SIGNATURE OF CONSIGN	ER)	Shippers To Net Weight	Load	 Per		



Chemical and Physical Test Report Made and Melted in USA

G-166661

CARTERSVILLE STEEL MILL 384 OLD GRASSDALE RD NE CARTERSVILLE GA 30121 USA (770) 387-3300

SHIP TO SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045

INVOICE TO SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570

SHIP DATE 01/03/11

CUST. ACCOUNT NO

60638017

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRAD	E	SPEC	IFICATION	NC													SAL	ES OR	DER	Cl	JST P.O.	. NUMBE	R
C12 X 25#		A36		ASTM	A36-08,	36-08, ASTM A572 GR50-07,CSA G40.21-04 44W, ASTM A709 GR50-09A 0131380-06 A-00021232-06																			
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	V	Nb	B	N	Sn	Al	Ti	Ca	Zn	C Eqv		I				
G107322	.08	1.14	.013	.024	.28	.28	.09	.08	.035	.047	.002	.0003	.0090	.011	.001	.00200	.00100	.00670	.41						

Mechanical Test:

Yield 57400 PSI, 395.76 MPA Tensile: 73100 PSI, 504.01 MPA %EI: 21,2/8in, 21,2/200MM

Customer Requirements: CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

Yield 56000 PSI, 386.11 MPA Tensile: 70300 PSI, 484.7 MPA %EI: 20.9/8in, 20.9/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRAD	Ē	SPECI	FICATION	ON													SA	LES OR	DER	CI	JST P.O	NUMBER	₹
C12 X 25#		A36		ASTM	A36-08,	ASTM	A572 G	R50-07,	CSA G4	0.21-04	44W, A	STM A70	9 GR50	-09A				*****	013	1380-0	6	Α-	0002123	32-06	
HEAT I.D.	С	Mn	Р	S	Si	Сп	Ni	Cr	Мо	٧	NЬ	В	N	Sn	Al	TI	Ca	Zn	C Eqv	/ ************	***************************************		+P-FF/ARRADADADA		······································
G107335	.08	1.16	.013	.025	.27	.30	.08	.04	.027	.045	.001	.0003	.0100	.010	.000	.00100	.00090	.00610	.4						

Mechanical Test:

Yield 60700 PSI, 418.51 MPA Tensile: 76000 PSI, 524 MPA %EI: 20.7/8in, 20.7/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Customer Requirements CASTING: STRAND CAST

Yield 60300 PSI, 415.75 MPA Tensile: 74800 PSI, 515.73 MPA %EI: 20.1/8in, 20.1/200MM

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Customer Notes

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

All manufacturing processes including melt and cast, occurred in USA, MTR complies with EN10204 3.1B

Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Metallurgical Services Manager CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question,



Chemical and Physical Test Report Made and Melted in USA

G-166661

CARTERSVILLE STEEL MILL 384 OLD GRASSDALE RD NE CARTERSVILLE GA 30121 USA (770) 387-3300

SHIP TO SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045

INVOICE TO SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570

SHIP DATE 01/03/11

CUST. ACCOUNT NO 60638017

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRAD	E	SPECI	FICATIO	NC					2000								SAL	ES OR	DER	CU	ST P.O.	NUMBE	R
C12 X 20.7#		A36		ASTM	A36-08,	A36-08, ASTM A572 GR50-07,CSA G40.21-04 44W, ASTM A709 GR50-09A 0131380-05 A-00021											0002123	2-05							
HEAT I.D.	С	Mn	P	S	Si	Cu	Ni	Сr	Mo	V	Nb	В	N	Sn	Al	Ti	Ca	Zn	C Eqv				<u> </u>		
G107344	.08	1.15	.012	.022	.25	.25	.08	.05	.021	.035	.001	.0003	.0074	.010	.000	.00100	.00020	.00350	.38						

Mechanical Test:

Yield 57000 PSI, 393 MPA Tensile: 74300 PSI, 512.28 MPA %EI; 23.2/8in, 23.2/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 57000 PSI, 393 MPA Tensile: 73700 PSI, 508.14 MPA %El: 24.3/8in, 24.3/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRAD	E	SPEC	FICATION	ON		_	///									SALES	ORDE	R	CU	ST P.O.	NUMBER	
C12 X 20.7#		A36		ASTM	A36-08,	ASTM	A572 G	R50-07,	CSA G4	0.21-04	44W, AS	STM A7	9 GR50	-09A		***************************************		013138	0-05	************	A-0	0021232	2-05	
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Сг	Mo	ν	Nb	В	N	Sn	AI	Ti Ca	Zn (CEqv				······	***************************************	inkintohomotocoa ana ana
G107345	.09	1.15	.012	.024	.26	.27	.08	.05	.020	.034	.001	.0003	.0080	.011	.000	.00100 .00020	.00560	.38						

Mechanical Test:

Yield 57000 PSI, 393 MPA Tensile: 74200 PSI, 511.59 MPA %EI; 24.0/8in, 24.0/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 56900 PSI, 392.31 MPA Tensile: 73800 PSI, 508.83 MPA %El: 22.7/8in, 22.7/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Customer Notes

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

All manufacturing processes including melt and cast, occurred in USA, MTR complies with EN10204 3.1B

Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY

Metallurgical Services Manager CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.



CARTERSVILLE STEEL MILL 384 OLD GRASSDALE RD NE CARTERSVILLE GA 30121 USA (770) 387-3300

Chemical and Physical Test Report Made and Melted In USA

G-166661

SHIP TO SIDERTUL SA DE CV C/O TRAFFI-MEX INC 402 GRAND CENTRAL BLVD LAREDO, TX 78045

INVOICE TO SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570

SHIP DATE 01/03/11

CUST. ACCOUNT NO 60638017

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRADI	-	SPECI	FICATIO	N	***************************************										***************************************		SAI	ES OR	DER	(CUST P.C	. NUMBI	R
C12 X 20.7#		A36		ASTM	A36-08,	ASTM	A572 G	R50-07,	CSA G4I	0.21-04	44W, A	STM A70	9 GR50	-09A					013	1380-0	5	1	۸-000212	32-05	
HEAT I.D.	С	Mn	P	S	Si	Cu	Ni	Сг	Mo	٧	Νb	В	N	Sn	Al	Tí	Ca	Zn	C Eqv						
G107346	.08	1.15	.010	.020	.25	.25	.08	.04	.021	.033	.001	.0003	.0078	.010	.000.	.00100	.00020	.00450	.37						

Mechanical Test:

Yield 57000 PSI, 393 MPA Tensile: 74900 PSI, 516.42 MPA %EI: 23.2/Bin, 23.2/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEFL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 57600 PSI, 397.14 MPA Tensile: 74800 PSI, 515.73 MPA %EI: 24.3/8in, 24.3/200MM

Customer Requirements CASTING; STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE		GRADI	=	SPEC	FICATIO	DΝ													SAL	ES OR	DER	CU	JST P.O.	NUMBE	R
C12 X 20,7#		A36		ASTM	A36-08.	ASTM	A572 G	R50-07,	CSA G4	0.21-04	44W, A5	TM A70	9 GR50	-09A			,		013	1380-05	5	A-0	30021232	2-05	
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	V	ΝÞ	В	N	Sn	Al	Τί	Ca	Zn	C Eqv	White the same of		**************************************		***************************************	mereameneneralisti
G107347	.08	1.13	.010	.021	.26	.26	.10	.04	.022	.033	.002	.0003	.0095	.012	.000	.00100	.00020	.00550	.37						***

Mechanical Test:

Yield 57100 PSI, 393.69 MPA Tensile: 73900 PSI, 509.52 MPA %EI: 23,8/8in, 23.8/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Yield 57200 PSI, 394.38 MPA Tensile: 73400 PSI, 506.08 MPA %El: 23.2/8in, 23.2/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

Customer Notes

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Bhaskar Yalamanchili

Quality Director

Gerdau Ameristeel

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Metallurgical Services Manager

CARTERSVILLE STEEL MILL

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