

## Chemical and Physical Test Report Made and Melted in USA

G-167114

CARTERSVILLE STEEL MILL 384 OLD GRASSDALE RD NE CARTERSVILLE GA 30121 USA (770) 387-3300

SHIP TO SIDERTUL SA DE CV MULTITERMINAL DE MONTERREY ZVP ES 04-710-94 MONTERREY, NL

**INVOICE TO** SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570

SHIP DATE 01/07/11

CUST. ACCOUNT NO 60638017

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE	GRADE	SPECIFICATION				
C12 X 25#	A36		CSA G40.21-04 44W, ASTM A709 GR50-09A	SA	LES ORDER CU	IST P.O. NUMBER
HEAT I.D. C	Mn P	S Si Cu Ni Cr	Mo V Nb B N S	101	31382-03 A-0	0021230-03
G107320 .08	1.13 .010	.019 .28 .26 .09 .07	700 011 011	Al Tì Ca Zn C Eqv		
Mechanical Test: Yield 58	900 PSI 406 1 A	490 Tarelle 74499 pg; ave	.046   .045   .001   .0002   .0077   .011	.001 .00100 .00070 .00540 .4		

TIEID 30900 PSI, 406,1 MPA

Tensile: 74100 PSI, 510.9 MPA %EI: 22.0/8in, 22.0/200MM

Customer Requirements CASTING: STRAND CAST Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 58900 PSI, 406.1 MPA Tensile: 73900 PSI, 509.52 MPA %El: 21.6/Bin, 21.6/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

PRODUCED IN:	CART	FRS	VIIIF

SHAPE + SIZE	GRADE	SPECIFICATION			
C12 X 25#				LEWED ODDES	
HEAT I.D.	Mad	AS IM A36-08, ASTM A572 GR50-07,CS	A G40.21-04 44W, ASTM A709 GR50-09A	SALES ORDER	CUST P.O. NUMBER
	Mn P		Manufacture	0131382-06	A-0021230-06
G107320 .08	1.13 .010	740 70 -	THO B N SN AI II	Ca Zn C Egy	
Mechanical Test: Vield 580		1.20 .03 .01	046 .045 .001 .0002 .0077 .011 .001 .00100	0.00070 .00540 .4	
Mechanical Test: Yield 589	900 PSI, 406.1 N	IPA Tensile: 74100 PSI 510 Q NDA D	Ch 20 0/01 an arrange	11	

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 58900 PSI, 406.1 MPA Tensile: 73900 PSI, 509.52 MPA %El: 21.6/8in, 21.6/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED, STEEL NOT EXPOSED TO MERCURY.

## **Customer Notes**

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY. All manufacturing processes including melt and cast, occurred in USA, MTR compiles with EN10204 3,18

> Bhaskar Yalemanchill **Quality Director** Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

> Metallurgical Services Manager CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in