

Chemical and Physical Test Report Made and Melted In USA

G-176973

CARTERSVILLE STEEL MILL 384 OLD GRASSDALE RD NE CARTERSVILLE GA 30121 USA (770) 387-3300

SHIP TO SIDERTUL SA DE CV C/O EX RENAULT ESTACION HB22 + 835 CIUDAD SAHAGUN, HG **INVOICE TO** SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY, DF 11570

SHIP DATE 06/04/11

CUST. ACCOUNT NO

60638017

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE	GRADI	E	SPEC	SPECIFICATION														SA	LES ORDER	CUST P.O. NUMBER			
A6 X 4 X 1/2 A3			9G50	ASTM A36-08, ASTM A572 GR50-07,CSA G40.21-04 44W, ASTM A709 GR50-10									101	1012868-16		PO23301-16							
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	V	Nb	В	N	Sn	Al	Ti	Ca	Zn	C Eqv				
G111935	.17	1.02	.011	.027	.19	.29	.09	.05	.025	.017	.001	.0005	.0105	.011	.001	.00100	.00140	.00310	.42				

Mechanical Test:

Yield 55600 PSI, 383.35 MPA Tensile: 77500 PSI, 534.34 MPA %EI: 21.8/8in, 21.8/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Yield 53500 PSI, 368.87 MPA Tensile: 75200 PSI, 518.49 MPA %EI: 25.8/8in, 25.8/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

PRODUCED IN: CARTERSVILLE

SHAPE + SIZE	GRAD	É	SPECI															SALES ORDER 1012868-16		CU	CUST P.O. NUMBER PO23301-16			
A6 X 4 X 1/2	A36/52	9G50	ASTM																	PO				
HEAT I.D.	С	Mn	Р	S	Si	Cu	Ni	Cr	Мо	V	Nb	В	N	Sn	Al	Ti	Ca	Zn	C Eqv		I			
G111936	.16	1.03	.009	.028	.20	.30	.09	.05	.025	.016	.001	.0004	.0108	.010	.000	.00100	.00040	.00360	.41					

Mechanical Test:

Yield 54700 PSI, 377.14 MPA Tensile: 77000 PSI, 530.9 MPA %EI: 22.2/8in, 22.2/200MM

Customer Requirements CASTING: STRAND CAST

Comment: NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Mechanical Test:

Yield 52900 PSI, 364.73 MPA Tensile: 74100 PSI, 510.9 MPA %EI: 20.1/8in, 20.1/200MM

Customer Requirements CASTING: STRAND CAST

Comment NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

Customer Notes

NO WELD REPAIRMENT PERFORMED. STEEL NOT EXPOSED TO MERCURY.

All manufacturing processes including melt and cast, occurred in USA. MTR

complies with EN10204 3.1B

Bhaskar Yalamanchili Quality Director

Gerdau Ameristeel

THE ABOVE FIGURES ARE CERTIFIED CHEMICAL AND PHYSICAL TEST RECORDS AS CONTAINED IN THE PERMANENT RECORDS OF COMPANY.

Metallurgical Services Manager

CARTERSVILLE STEEL MILL

Seller warrants that all material furnished shall comply with specifications subject to standard published manufacturing variations. NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARE MADE BY THE SELLER, AND SPECIFICALLY EXCLUDED ARE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

In no event shall seller be liable for indirect, consequential or punitive damages arising out of or related to the materials furnished by seller.

Any claim for damages for materials that do not conform to specifications must be made from buyer to seller immediately after delivery of same in order to allow the seller the opportunity to inspect the material in question.