Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK MEXICO CITY DF 11570 MΧ

Ship To: 1 SIDERTUL SA DE CV 402 GRAND CENTRAL BLVD MILO DISTRIBUTION CENTER LAREDO XT78045 US

Order Date:08/17/2010 PO No:18412-CHEREM Mill Order No:3773553 Load No:1335345 Manifest No:2033511

Petersburg Mill GERDAU AMERISTEEL 25801 Hofheimer Way Petersburg, VA 23803 (804)524-2855

GERDAU AMERISTEEL

SPECIFICATIONS

SIZE GRADE W 27 X 84# / W690 X 125 992/572-50 LENGTH 40 FT / 12.192 M

PRODUCT WF BEAMS

CERTIFIED MATERIAL TEST REPORT

HEAT NO: 30508520

ASTM A6-09, A992-06a, A572-07

CHEMICAL ANALYSIS

C Mn S Νi Cr Mo Sn Al Nb CE .34 .013 .003 .23 .09 .12 .014 .002 .017 .33 .08 1.14 .011 .031

PHYSICAL PROPERTIES

Yield Strength		Tensile Strength		Specimen Area		Elongation			Bend Test	
KSI	MPa	KSĪ	MPa	Sq In	Sq cm	용	Gage Length		Dia. Result	8
54.1	373.0	70.0	482.6	1.016	6.55	26.1	8 In	200 mm		
53.4	368.2	68.8	474.4	1.077	6.95	27.6	8 In	200 mm		

TENSILE TEST RATIOS YLD/TENS YLD/TENS .77 .78

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

"I hereby certify that the contents of this report are correct and accurate. All tests and operations performed by this material manufacturer or its sub-contractors, when applicable, are in compliance with the requirements of the material specifications and applicable purchaser designated requirements."

Tom L. Harrington: Quality Assurance Manager

Signed:

Notary Public (if applicable)

Date:

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Bill To: SIDERTUL SA DE CV RFC# SID930918KR0 AVENIDA PRESIDENTE MASARYK DF MEXICO CITY MX 11570

Ship To: 1 SIDERTUL SA DE CV 402 GRAND CENTRAL BLVD MILO DISTRIBUTION CENTER LAREDO TX 78045 US

Order Date: 08/17/2010 PO No:18412-CHEREM Mill Order No:3773553 Load No:1335345

Manifest No:2033511

Petersburg Mill GERDAU AMERISTEEL 25801 Hofheimer Way Petersburg, VA 23803 (804) 524-2855

GERDAU AMERISTEEL

SPECIFICATIONS

SIZE GRADE W 27 X 84# / W690 X 125 -992/572-50 LENGTH 40 FT / 12.192 M

PRODUCT WF BEAMS

CERTIFIED MATERIAL TEST REPORT

HEAT NO: 30508530

ASTM A6-09, A992-06a, A572-07

CHEMICAL ANALYSIS

 \mathbf{C} Ρ S Sn V Mn Ni Cr Mo Αl Nb CE .010 .028 .25 .35 .012 .017 .003 .11 1.16 .09 .13 .003 .36 .018

PHYSICAL PROPERTIES

Yield Strength		<u>Tensile Strength</u>		Specimen Area		<u>Elo</u> ngation			Bend Test	RQA
KSI	MPa	KSI	MPa	Sq In	Sq cm	용	Gage Length		Dia. Result	8
60.0	413.7	77.7	535.7	1.110	7.16	26.1	8 In	200 mm		
59.8	412.3	73.2	504.7	1.162	7.50	22.8	8 In	200 mm		

TENSILE TEST RATIOS YLD/TENS YLD/TENS .82 .77

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

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Tom L. Harrington: Quality Assurance Manager Signed: Signed: Date: Notary Public (if applicable)

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