

Bill To:
SIDERTUL SA DE CV
RFC# SID930918KR0
AVENIDA PRESIDENTE MASARYK
MEXICO CITY DF
11570 MX

Ship To: 1
SIDERTUL SA DE CV
402 GRAND CENTRAL BLVD
MILO DISTRIBUTION CENTER
LAREDO TX
78045 US

Order Date:02/18/2011
PO No:4500000574
Mill Order No:3860076
Load No:1385580
Manifest No:2081612

CERTIFIED MATERIAL TEST REPORT
GERDAU AMERISTEEL
Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972)775-8241



SPECIFICATIONS
ASTM A6-09, A992-06a, A572-07

SIZE	GRADE	LENGTH	PRODUCT
W 24 X 62# / W610 X 92	992/572-50	40 FT / 12.192 M	WF BEAMS

HEAT NO: 22587380

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.08	1.06	.015	.033	.23	.36	.10	.11	.031	.018	.003	.003	.021	.32

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>	<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia. Result	%
58.8	405.4	77.4	533.7	0.853	5.50	25.2	8 In 200 mm		
58.6	404.0	77.5	534.3	0.841	5.43	25.8	8 In 200 mm		

TENSILE TEST RATIOS

YLD/TENS
.76

All manufacturing processes of this product, including electric arc MELTING and continuous CASTING, occurred in the U.S.A. CMTR complies with EN 10204 3.1

"I hereby certify that the contents of this report are correct and accurate. All tests and operations performed by this material manufacturer or its sub-contractors, when applicable, are in compliance with the requirements of the material specifications and applicable purchaser designated requirements."

Signed: Tom L. Harrington Date: Jul. 08, 2011
Tom L. Harrington: Quality Assurance Manager

Signed: _____ Date: _____
Notary Public (if applicable)

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Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972)775-8241



SPECIFICATIONS
ASTM A6-09, A992-06a, A572-07

SIZE	GRADE	LENGTH	PRODUCT
W 24 X 62# / W610 X 92	992/572-50	40 FT / 12.192 M	WF BEAMS

HEAT NO: 22588510

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.09	.94	.020	.023	.27	.37	.14	.19	.036	.013	.002	.003	.022	.33

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>	<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia. Result	%
60.8	419.2	78.3	539.9	0.874	5.64	25.1	8 In 200 mm		
62.1	428.2	79.0	544.7	0.848	5.47	24.6	8 In 200 mm		

TENSILE TEST RATIOS

YLD/TENS	YLD/TENS
.78	.79

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GERDAU AMERISTEEL
Midlothian Mill
300 Ward Road
Midlothian, TX 76065
(972)775-8241



SPECIFICATIONS
ASTM A6-09, A992-06a, A572-07

SIZE	GRADE	LENGTH	PRODUCT
W 24 X 62# / W610 X 92	992/572-50	40 FT / 12.192 M	WF BEAMS

HEAT NO: 22596740

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.09	.85	.016	.020	.22	.34	.09	.15	.028	.009	.002	.003	.020	.3

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>		<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia.	Result	%
54.9	378.5	70.6	486.8	0.861	5.55	26.7	8 In	200 mm		
54.7	377.1	72.1	497.1	0.866	5.59	24.7	8 In	200 mm		

TENSILE TEST RATIOS

YLD/TENS	YLD/TENS
.76	.78

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CERTIFIED MATERIAL TEST REPORT
GERDAU AMERISTEEL
 Midlothian Mill
 300 Ward Road
 Midlothian, TX 76065
 (972) 775-8241



SPECIFICATIONS
 ASTM A6-09, A992-06a, A572-07

SIZE	GRADE	LENGTH	PRODUCT
W 24 X 62# / W610 X 92	992/572-50	40 FT / 12.192 M	WF BEAMS

HEAT NO: 22596750

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Al	Nb	CE
.08	.87	.016	.037	.30	.41	.11	.10	.033	.013	.002	.003	.023	.29

PHYSICAL PROPERTIES

<u>Yield Strength</u>		<u>Tensile Strength</u>		<u>Specimen Area</u>		<u>Elongation</u>		<u>Bend Test</u>	<u>ROA</u>
KSI	MPa	KSI	MPa	Sq In	Sq cm	%	Gage Length	Dia. Result	%
56.5	389.6	73.6	507.5	0.854	5.51	23.7	8 In 200 mm		
56.5	389.6	74.0	510.2	0.875	5.65	23.3	8 In 200 mm		

TENSILE TEST RATIOS

YLD/TENS YLD/TENS
 .76 .77

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