



US-ML-PETERSBURG
25801 HOFHEIMER WAY
PETERSBURG, VA 23803
USA

CERTIFICADO DE CALIDAD

CUSTOMER SHIP TO TRANSPORTE DE GAS ROAN SA ZVF 16 603 717 GENERAL ESCOBEDO,NL 66052 Mexico		CUSTOMER BILL TO GERDAU CORSA S A P I DE CV CARRETERA MEXICO CD SAHAGUN SN CD SAHAGUN,HGO 43990 Mexico		GRADE 992/572-50	SHAPE / SIZE WFBEAM SHAPE_1 / 24 X 104# / 610 X 155
SALES ORDER 149656/000080		SPECIFICATION / DATE of REVISION A572/A572M-07 A992/A992M-11 ASTM A6/A6M-11		LENGTH 40'00"	WEIGHT 104,000 LB
CUSTOMER PURCHASE ORDER NUMBER 4500282629-VA		BILL OF LADING 1330-0000012215	DATE 04.12.2012	HEAT / BATCH 6010203903	

CHEMICAL COMPOSITION													
C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Sn	V	Nb	Al	
%	%	%	%	%	%	%	%	%	%	%	%	%	%
0.09	1.14	0.010	0.029	0.23	0.30	0.10	0.13	0.017	0.014	0.000	0.018	0.004	

CHEMICAL COMPOSITION	
CEqvA5	%
0.3	

MECHANICAL PROPERTIES						
YS	UTS	YS	UTS	G/L	G/L	
KSI	KSI	MPa	MPa	Inch	mm	
54.6	71.0	377	490	8.000	200.0	
54.2	70.5	374	486	8.000	200.0	

MECHANICAL PROPERTIES		
Elong.	Y/T.rati	
%	%	
26.60	0.769	
27.40	0.769	

COMMENTS / NOTES

The above figures are certified chemical and physical test records as contained in the permanent records of company. This material, including the billets, was melted and manufactured in the USA. We certify that these data are correct and in compliance with specified requirements. CMTR complies with EN 10204 3.1.

Bhaskar
BHASKAR YALAMANCHILI
QUALITY DIRECTOR

Wade L. Lumpkins
WADE LUMPKINS
QUALITY ASSURANCE MGR