

CERTIFICADO DE CALIDAD



US-ML-MIDLOTHIAN
300 WARD ROAD
MIDLOTHIAN, TX 76065
USA

CUSTOMER SHIP TO TRANSPORTE DE GAS ROAN SA ZVP 16 603 717 GENERAL ESCOBEDO,NL 66052 Mexico		CUSTOMER BILL TO GERDAU CORSA S A P I DE CV CARRETERA MEXICO CD SAHAGUN SN CD SAHAGUN,HGO 43990 Mexico		GRADE 992/572-50	SHAPE / SIZE WFBEAM SHAPE_I / 18 X 35# / 460 X 52	
SALES ORDER 149502/000310		SPECIFICATION / DATE or REVISION A572/A572M-07 A992/A992M-11 ASTM A6/A6M-11		LENGTH 40'00"	WEIGHT 84,000 LB	HEAT / BATCH 5905253703
CUSTOMER PURCHASE ORDER NUMBER 4500282629		BILL OF LADING 1327-0000031158	DATE 15.11.2012			

CHEMICAL COMPOSITION													
C	Mn	P	S	Si	Cl	Ni	Cr	Mo	Sn	V	Nb	Al	
%	%	%	%	%	%	%	%	%	%	%	%	%	%
0.08	0.97	0.026	0.026	0.24	0.35	0.09	0.18	0.028	0.012	0.002	0.020	0.003	

CHEMICAL COMPOSITION	
CEqvA6	%
0.3	

MECHANICAL PROPERTIES						
YS	UTS	YS	UTS	G/L	G/L	
KSI	KSI	MPa	MPa	Inch	mm	
60.8	77.1	416	533	8.000	200.0	
60.3	77.3	419	532	8.000	200.0	

MECHANICAL PROPERTIES		
Elong	Y/T rati	
%	%	
24.70	0.780	
25.80	0.789	

COMMENTS / NOTES

The above figures are certified chemical and physical test records as contained in the permanent records of company. This material, including the billets, was melted and manufactured in the USA. We certify that these data are correct and in compliance with specified requirements. CMTR complies with EN 10204 3.1.

Bhaskar
BHASKAR YALAMANCHILI
QUALITY DIRECTOR

Tom Harrington
TOM HARRINGTON
QUALITY ASSURANCE MGR.