

Contract No.	
Customer	HYUNDAI CORPORATION
PO No.	32201705CP11
L/C No.	
Commodity	H-BEAM
Specification	HOT ROLLED WIDE FLANGE BEAM ASTM A572 G50/A992/CSA G 40.21-13 50WM(345WM) PARA MATERIAL DE VIGA



**INSPECTION CERTIFICATE**  
EN 10204(2004) TYPE 3.1

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Factory	63, Jungbong-Daero, Dong-gu, Incheon, S. Korea
Certificate No.	IH20170702477-1
Class certificate No.	
Issue date	2017-07-17

Dimensions	Length	Heat No.	Quantity (PCS)	Weight (kg)	Chemical Composition													Tensile Test			BEND TEST			Impact Test(L)			Remarks (Impact Specimen Size)						
																		Yield Ratio <sup>(b)</sup>	V-Notch			%											
					C	Si	Mn	P	S	Cu	Ni	Mo	Cr	Al	V	Nb	Sn		Ce <sub>lu</sub>	Tensile Strength	Yield Strength	Elongation	AVG	1	2	3		1	2	3			
x100													N/mm <sup>2</sup>	%																			
6X6X20	40.00 FT	D 1411167	8	2,904	16	14	59	25	6	34	9	1	21	4	3	16	12	33	529	417	24.5	0.79											
6X6X20	40.00 FT	D 1411184	24	8,712	17	14	62	11	9	32	9	1	7	3	2	15	14	32	533	422	25.0	0.79											
6X6X25	40.00 FT	D 1411177	8	3,624	18	17	71	26	7	33	9	1	23	3	3	20	14	37	523	380	26.0	0.73											
6X6X25	40.00 FT	D 1411180	40	18,120	11	18	111	15	7	20	7	2	10	32	40	4	11	35	520	377	26.5	0.72											
8X5-1/4X18	40.00 FT	D 140847	8	2,616	17	14	59	23	6	31	10	3	12	3	2	16	16	33	499	382	28.0	0.77											
8X5-1/4X18	40.00 FT	D 140850	18	5,886	18	16	58	20	7	33	10	2	13	3	3	16	16	34	503	385	27.5	0.77											
8X5-1/4X18	40.00 FT	D 140851	8	2,616	17	15	59	23	9	28	9	3	11	3	2	17	13	32	534	418	25.0	0.78											
8X5-1/4X18	40.00 FT	D 140852	32	10,464	17	14	60	20	5	24	8	2	10	2	1	16	10	32	538	421	24.5	0.78											
8X5-1/4X21	40.00 FT	D 140844	16	6,096	16	14	59	25	7	34	11	3	20	3	3	16	15	33	534	413	24.5	0.77											
8X5-1/4X21	40.00 FT	D 140845	16	6,096	16	14	60	28	7	33	11	2	21	3	3	18	14	34	530	415	25.0	0.78											
<b>SUB TOTAL</b>			<b>178</b>	<b>67,134</b>																													

===== N E X T =====

Note  
(1) Cept: (CE=C+Mn/6+Cr/5+V/5+Mo/5+Ni/15+Cu/15)  
(2) Gauge length : 200 mm  
(3) YR = Y.S/T.S

WE HEREBY CERTIFY THAT THE MATERIAL HAS BEEN MADE AND TESTED IN ACCORDANCE WITH THE ABOVE SPECIFICATION AND ALSO WITH THE REQUIREMENTS CALLED FOR THE ABOVE ORDER.

J. C. Ahn

General Manager of Q.A Team





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Factory	63, Jungbong-Daero, Dong-gu, Incheon, S. Korea
Certificate No.	IH20170702477-4
Class certificate No.	
Issue date	2017-07-17

Dimensions	Length	Heat No.	Quantity (PCS)	Weight (kg)	Chemical Composition													Tensile Test		Yield Ratio <sup>(a)</sup>	BEND TEST	Impact Test(L)			Remarks (Impact Specimen Size)							
					x100										x1000			Tensile Strength	Yield Strength			Elongation	V-Notch	°C								
					C	Si	Mn	P	S	Cu	Ni	Mo	Cr	Al	V	Nb	Sn							CE <sub>tot</sub>		AVG	1	2	3			
12X6-1/2X26	40.00 FT	D 141652	24	11,328	18	17	59	26	5	28	10	2	12	3	2	15	11	33	539	396	24.5	0.74										
12X6-1/2X26	40.00 FT	D 141653	78	36,816	16	14	57	28	7	28	10	2	13	3	2	16	13	31	535	391	24.5	0.73										
12X6-1/2X26	40.00 FT	D 141654	24	11,328	17	13	59	30	10	31	11	2	12	4	2	16	16	32	526	384	25.0	0.73										
12X6-1/2X30	40.00 FT	D 141658	12	6,528	18	14	60	30	6	33	10	2	16	3	2	16	19	35	533	387	25.0	0.74										
12X6-1/2X30	40.00 FT	D 141659	18	9,792	16	16	61	27	4	30	11	2	19	3	2	15	11	33	521	381	24.5	0.73										
12X6-1/2X35	40.00 FT	D 141631	12	7,620	15	13	59	11	5	25	8	2	11	3	2	17	12	30	518	380	25.0	0.73										
12X6-1/2X35	40.00 FT	D 141632	18	11,430	16	16	59	12	8	29	9	2	10	3	2	17	14	31	523	389	24.0	0.74										
18X7-1/2X55	40.00 FT	E 197859	20	19,960	19	15	94	23	7	28	8	1	11	3	13	3	14	40	490	362	27.5	0.74										
12X12X65	40.00 FT	E 197473	3	3,537	18	16	96	23	12	26	8	2	10	1	13	4	11	39	494	364	27.0	0.74										
12X12X65	40.00 FT	E 197474	9	10,611	18	17	96	28	9	30	9	2	14	3	13	5	17	40	492	373	26.5	0.76										
<b>SUB TOTAL</b>			<b>218</b>	<b>128,950</b>																												

===== N E X T =====

- Note
- CE<sub>tot</sub> = C+Mn/6+Cr/5+V/5+Mo/5+Ni/15+Cu/15
  - Gauge length : 200 mm
  - V.R = Y.S/T.S

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J. C. Ahn

General Manager of Q.A Team

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Qrcode scanner App : "Qreal"







