

## Mill Certification 8/19/2014

MTR #: 0000045773 8812 Hwy 79 W Jewett, TX 75846 (903) 626-4461 Fax: (903) 626-6290

Sold To:

PLESA ANAHUAC Y CIAS SA DE CV AV VALLE DE LAB ALAMEDAS NO 66 0 TULTITLANMEX 54940 MEXICO DE 1 09 20 570

551-08-38-570 Fax: 555-31-01-918

Ship To: PLESA TULTITLAN (LECHERIA) AV VALLE DE LAS ALAMEDAS NO. 66 - O COL. SAN FRANCISCO CHILP SPUR: 12-831-94 AND 12-832-94 LECHERIAMEX 54940

MEXICO 956-54-72-800

Customer P.O.	18878	Sales Order	206047.9
Product Group	Merchant Bar Quality	Part Number	5350030024010W0
Grade	NUCOR MULTIGRADE	Lot #	JW1410490451
Size	1/2x3" Flat	Heat #	JW14104904
Product	1/2x3" Flat 20' NUCOR MULTIGRADE	B.L. Number	J1-680647
. Description	NUCOR MULTIGRADE	. Load Number	J1-283922
Customer Spec		Customer Part #	

I hereby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements

Roll Date: 6/12/2014 Melt Date: 6/6/2014 Qty Shipped LBS: 14,700 **Qty Shipped Pcs: 144** 

С p. Ni -Cr Mn S Si Cu Mo V Cb Sn 0.23% 0.12% 0.84% 0.012% 0.022% 0.19% 0.25% 0.17% 0.067% 0.0440% 0.002% 0.010% CE4020, **CEA529** 

0.36% 0.39%

CE4020: C. E. CSA G4020, AASHTO M270 CEA529: A529 CARBON EQUIVALENT

Yield 1: 54,600psi (376MPa)

Tensile 1: 70,000psi (483MPa)

Elongation: 20% in 8"(% in 203.3mm)

Yield 2: 55,500psi (383MPa)

Tensile 2: 70,600psi (487MPa)

Elongation 21% in 8"(% in 203.3mm)

Specification Comments: NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-08, A529/529M-05(2009) GR50(345), A572/572M-07 GR50(345), A709/709M-10 GR36(250) & GR50(345), CSA G40.21-04 GR44W(300W) & GR50W(350W) AASHTO M270/M270M-10 GR36(270) & GR50(345), ASME SA36/SA36M-07

Comments: E-mail: websales@nstexas.com

- All manufacturing processes of the steel, including melting, have been performed in the U.S.A.
  Mercury in any form has not been used in the production or testing of this product.
  Welding or weld repair was not performed on this material.
  This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
  Results reported for ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

of ASTM procedures.

Splak Vantari