

Mill Certification 8/19/2014

MTR #: 0000045773 8812 Hwy 79 W Jewett, TX 75846 (903) 626-4461 Fax: (903) 626-6290

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Ship To: PLESA TULTITLAN (LECHERIA)
AV VALLE DE LAS ALAMEDAS NO.
66 -O COL. SAN FRANCISCO CHILP
SPUR: 12-831-94 AND 12-832-94
LECHERIAMEX 54940
MEXICO
956-54-72-800

Customer P.O.	18878	Sales Order	206047.7
Product Group	Merchant Bar Quality	Part Number	5375060024010W0
Grade	NUCOR MULTIGRADE	Lot #	JW1410655451
Size	3/4x6" Flat	Heat #	JW14106554
Product	3/4x6" Flat 20' NUCOR MULTIGRADE	B.L. Number	J1-680647
Description	NUCOR MULTIGRADE .	Load Number	J1-283922 .
Customer Spec		. Customer Part #	

I hareby certify that the material described herein has been manufactured in accordance with the specifications and standards listed above and that it satisfies those requirements

Qty Shipped Pcs: 13 Qty Shipped LBS: 3,981 Roll Date: 8/5/2014 Melt Date: 8/2/2014

Cu Ni Cr: Mo Cb Sn S Si C Р Mn-0.057% 0.0530% 0.001% 0.016% 0.32% 0.19% 0.17% 0.010% 0.021% 0.19% 0.13% 0.85%

CE4020 **CEA529** 0.36% 0.39%

CE4020: C. E. CSA G4020, AASHTO M270 CEA529: A529 CARBON EQUIVALENT

Yield 1: 55,600psi (383MPa)

Tensile 1: 71,200psi (491MPa)

Elongation: 20% in 8"(% in 203.3mm)

Yield 2: 56,900psi (392MPa)

Tensile 2: 73,800psi (509MPa)

Elongation 21% in 8"(% in 203.3mm)

Specification Comments: NUCOR MULTIGRADE MEETS THE REQUIREMENTS OF: ASTM A36/A36M-08, A529/529M-05(2009) GR50(345), A572/572M-07 GR50(345), A709/709M-10 GR36(250) & GR50(345), CSA G40.21-04 GR44W(300W) & GR50W(350W) AASHTO M270/M270M-10 GR36(270) & GR50(345), ASME SA36/SA36M-07

Comments: E-mail: websales@nstexas.com

1. All manufacturing processes of the steel, including melting, have been performed in the U.S.A.
2. Mercury in any form has not been used in the production or testing of this product.
3. Welding or weld repair was not performed on this material.
4. This material conforms to the specifications described on this document and may not be reproduced, except in full, without written approval of Nucor Corporation.
5. Results reported for ASTM E45 (Inclusion content) and ASTM E381 (Macro-etch) are provided as interpretation of ASTM procedures.

pla R Vantari

Bhargava R Vantari Division Metallurgist