

EA 62953 / 62954



PERFILES COMERCIALES SIGOSA S.A. DE C.V.
Calzada Vallejo No. 1361 Local H Nueva Industrial Vallejo
Mexico, D. F. C.P. 07700
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Número: 003584

CLIENTE PLESA ANAHUAC, S.A DE C.V.
FACTURA CERTIFICADO DE CALIDAD
FECHA 08/08/2013 01:24:53 p.m.

El presente documento certifica que los productos aqui descritos cumplen y han sido fabricados, inspeccionados, muestreados y probados de acuerdo con los requisitos aplicables de la norma **ASTM A6/A6M, ASTM A36/M,36M-04 y ASTM A529 Grado 50**

Composición química			Propiedades físicas		
	A36	A529-50		A36	A529-50
Carbón, max, %	0.26	0.27	Límite Elástico Min (ksi)	36	50
Manganeso, %	1.20	1.35	Ultima Tensión (ksi)	58-80	70-100
Fosforo, max, %	0.04	0.04	Elongación 2" Min	21%	21%
Azufre, max, %	0.05	0.05	Elongación 8" Min	20%	18%
Silicio, max, %	0.40	0.40			
Cobre, min, %*	0.20	0.20			

* Cuando el cobre es especificado

At	No. DE SERIE	PRODUCTO	COLADA	NORMA	C	Mn	P	S	Al	Si	Cu	Ni	Cr	
01	2-20130807-3-019	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
02	2-20130807-3-021	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
03	2-20130807-3-023	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
04	2-20130807-3-024	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
05	2-20130807-3-025	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
06	2-20130807-3-026	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
07	2-20130807-3-027	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
08	2-20130807-3-028	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
09	2-20130807-3-029	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
10	2-20130807-3-030	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
11	2-20130807-3-031	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
12	2-20130807-3-032	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
13	2-20130807-3-033	SOL8 5/8	20ft	RB0000000646	ASTM-A529-50	0.220	0.919	0.012	0.040	0.002	0.194	0.316	0.096	0.140
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CONTROL
DE CALIDAD


Aseguramiento de Calidad

El compromiso de PERFILES COMERCIALES SIGOSA S.A. DE C.V., es lograr la satisfacción de nuestros clientes a través de la mejora continua de nuestros productos estructurales: angulos soleras y canales en calidad, servicio y precio mediante un sistema de gestion de calidad, el uso eficiente de los recursos y la integración de un gran equipo de trabajo.