

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 18/12/16 22:55:02
 CLIENTE: PLESA ANAHUAC Y CIAS, S.A. DE
 PEDIDO: 024350 CONTRA 24782 REMISION: 0108653-1
 PRODUCTO: CANAL 6"(LIV) 8.2LB/FT 152.4GRADO DE ACERO ASTM A36/A36M-08
 CANTIDAD EMBARCADA 23.218 TONS
 ESPECIFICACION PRODUCTO: A6/A6M-10 EMBARQUE: TRANSPORTES VIM
 PESO TEORICO PRODUCTO:12.202 KGS/MT LONGITUD(Mts) 6.10 TERMINADO:

ANALISIS QUIMICOS:

| COLADA | % P | % S | % Sn | % C | % Cu | % Mo | % Si | % Ni | % Cr | % V | % Mn | % Ti | % Nb |
|--------|-------|-------|-------|-------|-------|-------|------|------|------|------|------|------|-------|
| 323395 | .0090 | .0200 | .0320 | .1900 | .2900 | .0110 | .230 | .070 | .090 | .001 | .740 | .002 | .0010 |

ANALISIS MECANICOS Y FISICOS:

| COLADA | LIMITE ELASTICO (LB/IN ²) | ESFUERZO MAXIMO (LB/IN ²) | ALARGAMIENTO (%) | CHARPY V-NOTCH (J) PROMEDIO | CHARPY V-NOTCH (J) T1 | CHARPY V-NOTCH (J) T2 | CHARPY V-NOTCH (J) T3 | CHARPY V-NOTCH TEMP C |
|--------|---------------------------------------|---------------------------------------|------------------|-----------------------------|---------------------------------|---------------------------|---------------------------|---------------------------|
| | 323395 | 52,216 | 74,150 | 27 | CHARPY V-NOTCH (LB/FT) PROMEDIO | CHARPY V-NOTCH (LB/FT) T1 | CHARPY V-NOTCH (LB/FT) T2 | CHARPY V-NOTCH (LB/FT) T3 |
| 323395 | | | | | | | | |

ATADOS DE LA COLADA

COLADA

| | | | | | | | | | | |
|--------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 323395 | TQL02328 | TQL02329 | TQL02330 | TQL02331 | TQL02332 | TQL02333 | TQL02337 | TQL02338 | TQL02339 | TQL02340 |
| 323395 | TQL02345 | TQL02346 | TQL02348 | | | | | | | |

