

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 22/11/15 12:07:11
 CLIENTE: PLESA ANAHUAC Y CIAS, S.A. DE
 PEDIDO: 020702 CONTRA 22320 REMISION: 0089725-1
 PRODUCTO: CANAL 6" (SP) 10.5LB/FT 152.4MGRADO DE ACERO ASTM A36/A36M-08
 CANTIDAD EMBARCADA 16.775 TONS
 ESPECIFICACION A6/A6M-10 EMBARQUE: "LEGENDARIOS"
 PESO TEORICO PRODUCTO:15.625 KGS/MT LONGITUD(Mts) 12.20 TERMINADO:

ANALISIS QUIMICOS:

| COLADA | % P | % S | % Sn | % C | % Cu | % Mo | % Si | % Ni | % Cr | % V | % Mn | % Nb |
|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| 316609 | .0300 | .0340 | .0290 | .1800 | .2700 | .0110 | .3000 | .0700 | .0700 | .0020 | .8900 | |

ANALISIS MECANICOS Y FISICOS:

| COLADA | LIMITE ELASTICO (PSI/MPA) | ESFUERZO MAXIMO (PSI/MPA) | ALARGAMIENTO (2") | CHARPY V-NOTCH JOULES | CHARPY V-NOTCH LB-PIE | CHARPY V-NOTCH KG-MT |
|--------|---------------------------|---------------------------|-------------------|-----------------------|-----------------------|----------------------|
| 316609 | 54,354 | 76,283 | 28 | | | |

ATADOS DE LA COLADA

COLADA

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|--------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 316609 | TPK01559 | TPK01560 | TPK01568 | TPK01569 | TPK01570 | TPK01571 | TPK01572 | TPK01573 | TPK01574 | TPK01575 |
| 316609 | TPK01576 | | | | | | | | | |

