

CERTIFICADO DE CALIDAD DE PRODUCTO TERMINADO

DATOS GENERALES:

FECHA/HORA: 20/05/09 11:50:20
 CLIENTE: ACEROS CONSOLIDADA, S. A. DE C
 PEDIDO: 001298 CONTRATO:2356 REMISION: 003312-1
 PRODUCTO: VIGA IPS 4" 101.6MM GRADO DE ACERO ASTM A36/A36M-94
 ESPECIFICACION PRODUCTO: ASTM A6/94 EMBARQUE: MARIA DE LOURDES MAR
 PESO TEORICO(KG/MT) :11.458 LONGITUD(Mts) 12.20 TERMINADO:

ANALISIS QUIMICOS:

COLADA	% P	% S	% Sn	% C	% Cu	% Mo	% Si	% Ni	% Cr	% V	% Mn	% Nb
472912	.0180	.0250	.0170	.2100	.4100	.0140	.2100	.1600	.1400		.6300	
472991	.0070	.0320	.0160	.1600	.3600	.0140	.2000	.1000	.0600		.6200	

ANALISIS MECANICOS Y FISICOS:

COLADA	LIMITE ELASTICO (LB/IN2)	ESFUERZO MAXIMO (LB/IN2)	ALARGAMIENTO (2")
472912	51,755	73,763	26
472991	48,144	69,490	27

ATADOS DE LA COLADA

COLADA										
472912	DJE01227	DJE01228	DJE01229	DJE01230	DJE01234	DJE01235	DJE01236	DJE01237	DJE01238	DJE01239
472912	DJE01240	DJE01241								
472991	DJE01220	DJE01221	DJE01222	DJE01223	DJE01224	DJE01225	DJE01226			

