

DIAMETRO: 24" ESPESOR DE PARED: 0.250"

WALL THICKNESS

GRADE:

ASTM A53-B

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HIDROSTATIC TEST:

ANALISIS QUIMICO % EN PESO

CHEMICAL ANALYSES PERCENT WEIGHT

PRUEBAS DE TENSION

TENSILE TEST

CHEMICAL ANALYSES PERCENT WEIGHT

NUMPROBETA DESCRIPTION	COLADA HEAT	LIMITE ELASTICO YIELD STRENGTH (P.S.I.)	ULTIMA TENSION TENSILE STRENGTH (P.S.I.)	% ELONG. 2"	LEWIT V.S.T.S	C	Mn	P	S	Cb	V	Ti	Si	Cu	Al	Ca	Cr	Ni	Mo	N	Ceq
64-6 TC Ts	ZY1275	56 611	68 190 72 200	37	0.83	0.080	0.73	0.020	0.008	0.010	--	--	0.190	0.010	0.014	--	0.020	0.010	--	0.0020	--
61-6 TC Ts	ZY1276	56 168	67 924 71 476	38	0.83	0.090	0.75	0.018	0.006	0.010	--	--	0.190	0.020	0.023	--	0.030	0.020	--	0.0020	--
63-5 TC Ts	ZY1277	60 093	67 605 73 793	36	0.89	0.090	0.75	0.015	0.010	0.010	--	--	0.190	0.020	0.024	--	0.030	0.010	--	0.0020	--
54-11 TC Ts	ZY1278	55 768	69 356 74 633	39	0.80	0.090	0.78	0.015	0.009	0.010	--	--	0.180	0.010	0.024	--	0.020	0.010	--	0.0020	--
56-5 TC Ts	ZY2622	62 375	70 172 71 891	36	0.89	0.090	0.76	0.018	0.011	0.010	--	--	0.190	0.010	0.017	--	0.020	0.010	--	0.0020	--

CERTIFICAMOS QUE LA TUBERIA AQUI DESCRITA CUMPLE Y HA SIDO FABRICADA, MUESTREADA, PROBADA E INSPECCIONADA DE ACUERDO CON LOS REQUISITOS APLICABLES DE LA ESPECIFICACION:

WE CERTIFY THE PIPE ABOVE MENTIONED ACCOMPLISH AND HAS BEEN MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN ACCORDANCE WITH APPLICABLE REQUIREMENTS OF SPECIFICATIONS:

ASTM A53-B -02

ING. FERNANDO OSORIO PEREZ

GERENTE DE ASESURAMIENTO DE CALIDAD

