WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) **NUMBER:** V04C16049
(FECHA) **DATE:** 30/11/2004

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED AND WELDING ENDS
ANSI B16.10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16.34	- VALVES - FLANGED, THREADED, AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

PART No.: (CODIGO) 011036

DESCRIPTION: (DESCRIPCION) 4" FIG. 5202 F UT WCB, API TRIM No.8
CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO) 1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA) MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W
BODY (CUERPO)	01K1259	A 216 WCB	0.210	0.890	0.023	0.014	0.490	0.030	0.030	0.020	0.020	0.010	
BONNET COVER (BONETE TAPA)	01K1809	A 216 WCB	0.190	0.960	0.023	0.018	0.450	0.030	0.020	0.020	0.030	0.010	
WEDGE DISK PLUG (DISCO)	MC0033	217 CA15	0.110	0.710	0.034	0.012	0.900	0.100	12.550	0.010	0.050	0.010	

MECHANICAL TESTS (PROP. MECANICAS) TENS	YIELD	ELG	RED	BHN
KPSI	KPSI	%	%	
CVN@	1ST	2ND	3RD	AVG
75.98	46.11	25.0	47.0	140
74.82	45.38	27.0	49.0	140
98.74	71.48	27.0	63.0	269

CERTIFIED BY:
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD