

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
 ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
 OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
 DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
 EN UNO O MAS DE LOS SIGUIENTES ESTANDARES:

- | | |
|--------------|--|
| API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 600 | - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS |
| API 598 | - VALVE INSPECTION AND TESTING |
| API 599 | - METAL PLUG VALVES - FLANGED AND WELDING ENDS |
| ANSI B16 .10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES |
| ANSI B16 .34 | - VALVES - FLANGED, THREADED, AND WELDING ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES |

PART. No.: 011039
 (CODIGO)

DESCRIPTION: 4" FIG. 5202 F UT WCB, API TRIM No.8
 (DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
 (FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)										MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD
BODY (CUERPO)	01X2765	A 216 WCB	0.190	0.940	0.023	0.024	0.420	0.030	0.050	0.010	0.020	0.010	74.66	48.43	24.0	41.0	140
BONNET COVER (BONETE TAPA)	01X2749	A 216 WCB	0.210	0.890	0.029	0.016	0.470	0.030	0.030	0.010	0.040	0.010	73.95	43.21	31.0	60.0	140
WEDGE DISK PLUG (DISCO)	HC0877	217 CA15	0.090	0.760	0.032	0.016	0.870	0.580	12.820	0.020	0.020	0.010	101.06	69.60	28.0	45.0	269

MECHANICAL TESTS (PROP. MECANICAS)				
TENS	YIELD	ELG	RED	BHN
KPSI	KPSI	%	%	
CVN@	1ST	2ND	3RD	AVG
74.66	48.43	24.0	41.0	140
73.95	43.21	31.0	60.0	140
101.06	69.60	28.0	45.0	269

CERTIFIED BY: _____
 QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD