



Industrial de Válvulas, S.A. de C.V.

Av. Industria 16,
Fraccionamiento Industrial El Trébol
Tepetzotlán, Edo. de México, 54600.

SERIAL NUMBER:

V02C8772

DATE:

30 APR 02

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25780P

DESCRIPTION: 2" FIG. 5202 F UT WCB, API TRIM No. 8
CAST STEEL GATE VALVE

SPECIFICATION 83000

| PRESSURE TESTS | SHELL | BACK SEAT | 1ST SIDE | 2ND SIDE |
|-------------------|-------|-----------|----------|----------|
| HYDROSTATIC (PSI) | 450 | 450 | N A | N A |
| PNEUMATIC (PSI) | | | 80 | 80 |

| ITEM | HEAT No. | MATERIAL (ASTM) | CHEMICAL COMPOSITION (%) | | | | | | | | | | | MECHANICAL TESTS | | | | |
|-----------------|----------|-----------------|--------------------------|-------|-------|-------|-------|-------|--------|-------|-------|-------|--------|------------------|-------|------|-----|-----|
| | | | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | W | TENS | YIELD | ELG | RED | BHN |
| | | | | | | | | | | | | | | KPSI | KPSI | % | % | |
| BODY | 2988A017 | A 216 WCB | 0.200 | 0.840 | 0.017 | 0.015 | 0.420 | 0.080 | 0.160 | 0.040 | 0.059 | 0.002 | 73.00 | 46.04 | 25.0 | 54.0 | 156 | |
| BONNET-COVER | GEN1 | A 216 WCB | 0.190 | 0.850 | 0.020 | 0.012 | 0.430 | 0.060 | 0.070 | 0.020 | 0.030 | 0.011 | 79.20 | 48.60 | 33.6 | 53.6 | 156 | |
| WEDGE-DISC-PLUG | 0F | A 217 CA15 | 0.130 | 0.720 | 0.025 | 0.010 | 1.080 | 0.520 | 12.200 | 0.210 | | | 103.10 | 76.00 | 18.6 | 35.5 | 269 | |

Jorge Soto

CERTIFIED BY:

QUALITY ASSURANCE