



Industrial de Válvulas, S.A. de C.V.

Av. Industria 16,
Fraccionamiento Industrial El Trébol
Tepetzotlán, Edo. de México, 54600.

SERIAL NUMBER:

V02G494

DATE:

30 APR 02

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

- | | |
|-------------|---|
| API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 600 | - STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS |
| API 598 | - VALVE INSPECTION AND TESTING |
| API 599 | - METAL PLUG VALVES - FLANGED AND WELDING ENDS |
| ANSI B16.10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES |
| ANSI B16.34 | - VALVES - FLANGED, THREADED, AND WELDING ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES |

PART. No.: 82607P

DESCRIPTION: 3" FIG. 5275 F UT WCB, API TRIM No. 8
CAST STEEL GLOBE VALVE

SPECIFICATION 83000

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	450	450	315	N A
PNEUMATIC (PSI)			80	N A

ITEM	HEAT No.	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)											MECHANICAL TESTS				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
														KPSI	KPSI	%	%	
											CVN@	1ST	2ND	3RD	AVG			
BODY	2720A007	A 216 WCB	0.220	0.820	0.015	0.010	0.440	0.080	0.120	0.030	0.038	0.001	74.12	46.04	29.0	59.0	156	
BONNET-COVER	02D76B	A 216 WCB	0.200	0.820	0.017	0.013	0.400	0.090	0.240	0.030	0.037	0.002	73.00	43.80	28.0	56.0	156	
WEDGE-DISC-PLUG	44-02	A 276 410	0.129	0.913	0.020	0.009	0.665	0.222	12.926	0.031	0.058		92.00	75.00	35.0	50.0	196	

CERTIFIED BY:

George Soto
QUALITY ASSURANCE