Fraccionamiento Industrial El Trébol

V02C886

SERIAL NUMBER: 09 JUL 02 DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

API 6D

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK

API 600

- STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS

API 598

- VALVE INSPECTION AND TESTING

API 599

- METAL PLUG VALVES - FLANGED AND WELDING ENDS

Industrial de Válvulas, S.A. de C.V.

ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES

ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS

MSS-SP61

- PRESSURE TESTING OF STEEL VALVES

PART. No.: \$2610P

DESCRIPTION: 2" FIG. 5275 F UT MCB, API TRIN No. 8

SPECIFICATION 83000

CAST STEEL GLOBE VALVE

PRESSURE TESTS	SHELL	BACK SEAT		2ND SIDE
HYDROSTATIC (PSI)	450	450	315	N A
PNEUMATIC (PSI)			80	N A

										MECHANICAL TESTS								
			CHEMICAL COMPOSITION (%)									TENS	YIELD	ELG	RED	BHN		
ITEM	HEAT No.	MATERIAL (ASTM)	С	Mn	Р	S	Si	Ni	Cr	Мо	Cu	V	W	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY	2809A024	A 216 WCB	0.230	0.810	0.016	0.011	0.470	0.080	0.180	0.050	0.032	0.001	·	76.36		32.0		
BONNET-COVER	02C45C	A 216 WCB	0.220	0.910	0.025	0.014	0.480	0.170	0.310	0.030	0.030	0.003		85.35	55.03	24.0	40.0	156
WEDGE-DISC- PLUG	166-02	A 276 410	0.138	0.730	0.023	0.017	30.000	0.340	12.500					112.26	89.92	20.0	50.0	222
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CERTIFIED BY: **QUALITY ASSURANCE**