Industrial de Válvulas, S.A. de C.V.

Tepotzotlán, Edo. de México, 54600.

SERIAL NUMBER: DATE: V02R1261 23 MAY 02

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

API 6D

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK

API 600

- STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS

API 598

- VALVE INSPECTION AND TESTING

API 599

- METAL PLUG VALVES - FLANGED AND WELDING ENDS

ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES

ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS

MSS-SP61

- PRESSURE TESTING OF STEEL VALVES

PART. No.: 75711P

DESCRIPTION: 3" FIG. 5341 F UT MCB, API TRIN No. 8

CAST STEEL SHING CHECK VALVE

SPECIFICATION 82000

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	450	H A	N A	315
PNEUMATIC (PSI)			N A	N A

														MECHANICAL TESTS						
		CHEMICAL COMPOSITION (%)									TENS	YIELD	ELG	RED	BHN					
ITEM	HEAT No.	MATERIAL (ASTM)	С	Mn	Р	S	Si	Ni	Cr	Мо	Cu	V	W	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG		
BCBY	30 67 A09 6	A 216 UCB	0.190	0.990	0.015	0.013	0.550	0.100	0.170	0.030	0.038	0.005		77.49	47.17	31.0	61.0	156		
BONNET-COVER	30244081	A 216 NCB	0.220	0.850	0.016	0.016	0.470	0.230	0.300	0.080	0.035	0.002		78.61	48.29	25.0	48.0	156		
WEDGE-DISC- PLUG	240-02	A 276 410	0.121	0.924	0.020	0.004	0.734	0.237	12.729	0.038				97.00	75.00	35.0	50.0	207		
														:						

Jorge Soto

· CERTIFIED BY:

QUALITY ASSURANCE