V02R29 30 APR 02

Industrial de Válvulas, S.A. de C.V.

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:

API 6D

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK

API 600

- STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS

API 598

- VALVE INSPECTION AND TESTING

API 599

- METAL PLUG VALVES - FLANGED AND WELDING ENDS

ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES

ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS

MSS-SP61

- PRESSURE TESTING OF STEEL VALVES

PART. No.: 75741P

DESCRIPTION: 8" FIG. 5350 F UT WCB, API TRIM No. 8

CAST STEEL SWING CHECK VALVE

SPECIFICATION 83000

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	2225	N A	N A	1630
PNEUMATIC (PSI)			N.A	. NA

												MECHANICAL TESTS						
					CHE	MICAL	COMF	POSITIO	ON (%)					TENS	YIELD	ELG	RED	BHN
ITEM	HEAT No.	MATERIAL (ASTM)	С	Mn	P	S	Si	Ni	Cr	Мо	Cu	٧	W	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY	653A003	A 216 NCB	0.200	0.960	0.020	0.022	0.480	0.080	0.190	0.040	0.070	0.004		77.49	46.04	24.0	40.0	156
BONNET-COVER	6364A002	A 216 WCB	0.220	0.870	0.017	0.012	0.470	0.050	0.120	0.020	0.043	0.002		77.49	46.04	24.0	51.0	156
WEDSE-DISC- Plug	00J7B	A 216 WCB	0.200	0.780	0.024	0.024	0.380	0.110	0.230	0.060	0.093	0.002		70.75	44.92	30.0	51.0	156
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CERTIFIED BY:

QUALITY ASSURANCE