WALWORTH

Industrial de Válvulas, S.A. de C.V.

Av. Industria 16,
Fraccionamiento Industrial El Trébol
Tepotzotlán, Edo. de México, 54600.

SERIAL NUMBER: V02R975
DATE: 31 MAY 02

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 600	- STEEL GATE VALVES - FLANGED AND BUTT-WELDING ENDS
API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED AND WELDING ENDS
ANSI B16.10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16.34	- VALVES - FLANGED, THREADED, AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

PART. No.: 75712P

DESCRIPTION: 3" FIG. 5344 F UT WCB, API TRIM No. 8
CAST STEEL SWING CHECK VALVE

SPECIFICATION 83000

PRESSURE TESTS	SHELL	BACK SEAT	1ST SIDE	2ND SIDE
HYDROSTATIC (PSI)	1125	N A	N A	825
PNEUMATIC (PSI)			N A	N A

ITEM	HEAT No.	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	MECHANICAL TESTS TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY	3068A016	A 216 WCB	0.200	0.850	0.020	0.019	0.410	0.290	0.250	0.120	0.040	0.003		84.23	48.29	27.0	45.0	163
BONNET-COVER	3023A015	A 216 WCB	0.200	0.940	0.019	0.017	0.440	0.070	0.120	0.020	0.038	0.002		74.12	46.04	27.0	51.0	156
WEDGE-DISC-PLUG	180-02	A 276 410	0.121	0.924	0.020	0.004	0.734	0.237	12.700	0.038				97.00	75.00	35.0	50.0	207

CERTIFIED BY: Jorge Soto

QUALITY ASSURANCE

FAC10-21 REV. "1"