



# WALWORTH®

Industrial de Válvulas, S.A. de C.V.  
Av. de la Industria Lote 16 Fracc. Industrial el Trébol  
Tepetzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V03C10874  
30/11/2003

(FECHA) DATE:

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED  
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE  
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO  
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS  
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16 .10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16 .34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 00677N  
(CODIGO)

DESCRIPTION: 8" FIG. 5202 F UT WCB, API TRIM No. 8  
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

MANUFACTURED TO MEET NACE MR0175 REQUIREMENT (VALVULAS DE SERVICIO NACE MR0175 Y CONTROL DE)  
AND LOW FUGITIVE EMISSIONS CONTROL (EMISIONES FUGITIVAS DE 50 PPM's)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)								
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG				
BOBY (CUERPO)	J2927	A 216 WCB	0.190	0.870	0.024	0.019	0.430	0.063	0.134	0.001	0.031	0.005						74.68	43.50	29.0	59.0	154
BONNET COVER (BONETE TAPA)	J2817	A 216 WCB	0.190	0.860	0.027	0.019	0.460	0.015	0.023	0.001	0.024	0.005						76.13	43.50	29.0	48.0	147
WEDGE DISK PLUG (DISCO)	C2891	217 CA15	0.090	0.770	---	12.500	0.750	0.290	0.460	0.000	0.000	0.000						76.27	0.02	39.0	263.0	

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD