



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
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(NUMERO) NUMBER:

(FECHA) DATE:

V03C3284
07 APR 93

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: **25703P**
(CODIGO)

DESCRIPTION: **3" FIG. 5202 F UT WCB, API TRIM No. 8**
(DESCRIPCION) **VALV. COMP. DE ACERO FUND.**

VALVULA SUMINISTRADA CON CONTROL DE EMISIONES
FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)								
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI	YIELD KPSI	ELG %	RED %	BHN				
			CVN@	1ST	2ND	3RD	AVG															
CUERPO	3446	A 216 WCB	0.210	0.910	0.030	0.020	0.490	0.035	0.045	0.006	0.041	0.004						76.86	47.13	28.0	35.0	149
BONETE-TAPA	3490	A 216 WCB	0.210	0.940	0.030	0.015	0.440	0.001	0.028	0.000	0.031							74.67	43.50	27.0	36.0	150
CORONA-BISCO-TAPON	83998	A 217 CAl5	0.100	1.000	0.017	0.016	1.020	0.042	12.700	0.019	0.038	0.003						99.06	68.45	25.0	58.0	275

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD