



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V03C4938

23 MAY 93

(FECHA) DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25786P
(CODIGO)

DESCRIPTION: 4" FIG. 5202 F UT WCB, API TRIM No. 8
(DESCRIPCION) VALV. COMP. DE ACERO FUND.

VALVULA SUMINISTRADA CON CONTROL DE ERISIONES
FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)									
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI	YIELD KPSI	ELG %	RED %	BHN AVG					
															CVN@	1ST	2ND	3RD					
CUERPO	E2857	A 216 WCB	0.210	0.790	0.025	0.018	0.440	0.012	0.015	0.013	0.019	0.001							79.33	52.21	26.0	57.0	156
BONETE-TAPA	E2814	A 216 WCB	0.200	0.780	0.027	0.017	0.420	0.007	0.013	0.011	0.013	0.001							76.28	50.38	30.0	58.0	147
CORONA-DISCO-TAPON	C2716	A 217 CA15	0.090	0.820	0.020	0.010	1.050	0.500	13.100	0.350									104.80	76.43	27.0	42.0	256

CERTIFIED BY:

QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD