



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
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(NUMERO) NUMBER:
(FECHA) DATE:

V03C1991
23 MAY 93

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: 25786P
(CODIGO)

DESCRIPTION: 4" FIG. 5202 F UT WCB, API TRIM No. 8
(DESCRIPCION) VALV. COMP. DE ACERO FUND.

VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG %	RED %	BHN 3RD AVG
			CUERPO	E2909	A 216 WCB	0.230	0.880	0.025	0.016	0.450	0.041	0.011	0.015	0.023	0.015	77.01	52.06	27.0
BONETE-TAPA	E3066	A 216 WCB	0.230	0.740	0.026	0.033	0.390	0.024	0.051	0.018	0.057	0.002	77.01	50.32	30.0	57.0	150	
CUNA-DISCO-TAPON	C2877	A 217 CA15	0.110	0.810	0.020	0.020	0.790	0.400	12.400	0.330			104.13	76.14	25.0	36.0	267	

CERTIFIED BY:


QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD