



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
 Av. de la Industria Lote 16 Fracc. Industrial el Trébol
 Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V04C3178

(FECHA) DATE:

18/03/2004

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
 ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
 OF THE FOLLOWING STANDARS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
 DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
 EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: **57787P**
 (CODIGO)

DESCRIPTION: **4" FIG. 5202 F UT WC3, API TRIM No. 3**
 (DESCRIPCION) **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGATIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			00	00

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)									
			C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	W	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG					
BODY (CUERPO)	0318	A 216 WC3	0.200	0.930	0.031	0.023	0.420	0.021	0.022	0.010	0.033	0.004							76.85	47.12	29.0	56.0	149
BONNET COVER (BONETE TAPA)	0291	A 216 WC3	0.200	0.830	0.011	0.020	0.520	0.017	0.019	0.041	0.039	0.010							74.53	39.73	24.0	41.0	170
WEDGE DISK PLUG (DISCO)	04272	217 CA15	0.140	0.840	0.032	0.022	1.010	0.160	12.470	0.019	0.039	0.004							99.18	78.90	24.0	45.0	272

CERTIFIED BY:


 QUALITY ASSURANCE

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD