**WALWORTH®**

*Industrial de Válvulas, S.A. de C.V.*
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) **NUMBER:** V04C5050
(FECHA) **DATE:** 22/03/2004

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE
# ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

**WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARS:**

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

| | |
|---|---|
| API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 600 | - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS |
| API 598 | - VALVE INSPECTION AND TESTING |
| API 599 | - METAL PLUG VALVES - FLANGED AND WELDING ENDS |
| ANSI B16 .10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES |
| ANSI B16 .34 | - VALVES - FLANGED, THREADED, AND WELDING ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES |

**PART. No.:** (CODIGO) 01300N

**DESCRIPTION:** (DESCRIPCION) 6" FIG. 5202 F WT WCB, API TRIM No.8
CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGITIVAS A 50 PPM'S MAX)

| PRESSURE TESTS (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK SEAT | SIDE (LADO) 1 | SIDE (LADO) 2 |
|---|---|---|---|---|
| HYDROSTATIC (PSI) (HIDROSTATICA) | 450 | 450 | N A | N A |
| PNEUMATIC (PSI) (NEUMATICA) | | | 80 | 80 |

| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | W | TENS KPSI CVN@ | YIELD KPSI 1ST | ELG % 2ND | RED % 3RD | BHN AVG |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA) | | | | | | | | | | | | MECHANICAL TESTS (PROP. MECANICAS) | | | | |
| BODY (CUERPO) | 4959 | A 216 WCB | 0.210 | 0.860 | 0.033 | 0.021 | 0.440 | 0.019 | 0.019 | 0.000 | 0.046 | 0.004 | | 76.85 | 46.40 | 26.0 | 48.0 | 147 |
| BONNET COVER (BONETE TAPA) | 4041 | A 216 WCB | 0.230 | 0.970 | 0.035 | 0.021 | 0.470 | 0.016 | 0.030 | 0.001 | 0.036 | 0.003 | | 74.67 | 44.22 | 27.0 | 52.0 | 148 |
| WEDGE DISK PLUG (DISCO) | D6273 | 217 CA15 | 0.120 | 0.800 | 0.037 | 0.019 | 0.920 | 0.350 | 12.600 | 0.018 | 0.044 | 0.002 | | 98.31 | 72.06 | 26.0 | 48.0 | 268 |

**CERTIFIED BY:**
CERTIFICADO POR:
**QUALITY ASSURANCE**
ASEGURAMIENTO DE CALIDAD

FAC10-21 REV "1"