



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
Av. de la Industria Lote 16 Fracc. Industrial el Trébol
Tepotzotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V04C7104

(FECHA) DATE:

18/05/2004

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES:

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16 .10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16 .34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: **25784P**
(CODIGO)

DESCRIPTION: **4" FIG. 5202 F UT WCB, API TRIN No.8**
(DESCRIPCION) **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE ENISIONES)
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY (CUERPO)	W0767	A 216 WCB	0.200	0.890	0.020	0.015	0.470	0.020	0.030	0.010	0.010	0.001		76.99	47.56	24.0	46.0	172
BONNET COVER (BONETE TAPA)	W0453	A 216 WCB	0.200	0.965	0.020	0.018	0.423	0.060	0.050	0.099	0.040	0.002		74.96	45.38	26.0	49.0	165
WEDGE DISK PLUG (DISCO)	W6581	217 CA15	0.120	0.850	0.035	0.020	0.950	0.310	12.750	0.015	0.054	0.003		99.61	70.03	28.0	45.0	273

CERTIFIED BY: 
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD