



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
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Tepozotlán, Estado de México C.P. 54600

(NUMERO) NUMBER:

V04C8384
27/05/2004

(FECHA) DATE:

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART No.: 010784
(CODIGO)

DESCRIPTION: 4" FIG. 5202 F VT WCB, API TRIM No. 8
(DESCRIPCION) CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE ERISIONES)
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK SEAT	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)								
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS	YIELD	ELG	RED	BHN				
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY (CUERPO)	WH1692	A 216 WCB	0.210	0.827	0.015	0.014	0.393	0.020	0.020	0.010	0.030	0.001						76.12	46.54	26.0	48.0	170
BONNET COVER (BONETE TAPA)	WH1082	A 216 WCB	0.210	0.946	0.025	0.019	0.467	0.040	0.050	0.008	0.020	0.004						76.56	46.54	24.0	46.0	169
WEDGE DISK PLUG (DISCO)	20013	217 CA15	0.130	0.860	0.018	0.016	1.170	0.300	12.700	0.250	0.000	0.000						102.51	77.86	25.0	40.0	258

CERTIFIED BY:
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD