



WALWORTH®

Industrial de Válvulas, S.A. de C.V.
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Tepotztlán, Estado de México C.P. 54600

(NUMERO) NUMBER: **V04R1437**
(FECHA) DATE: **18/05/2004**

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QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED
ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE
OF THE FOLLOWING STANDARDS:

CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO
DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS
EN UNO O MAS DE LOS SIGUIENTES ESTANDARES:

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES - FLANGED AND BUT-WELDING ENDS
- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED AND WELDING ENDS
- ANSI B16.10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16.34 - VALVES - FLANGED, THREADED, AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

PART. No.: **00012U**
(CODIGO)

DESCRIPTION: **6" FIG. 5341 F UT WCB, API TRIM No.8**
(DESCRIPCION) **CAST STEEL SWING CHECK VALVE (VALVULA RETENCION TIPO COLUMPIO DE ACERO FUNDIDO)**
VALVE WITH LOW EMISSION CONTROL

(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES)
(FUGITIVAS A 50 PPM'S MAX)

PRESSURE TESTS (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	N A	315
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) (COMPOSICION QUIMICA)											MECHANICAL TESTS (PROP. MECANICAS)									
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	W	TENS KPSI	YIELD KPSI	ELG %	RED %	BHN					
			CVN@	1ST	2ND	3RD	AVG																
BOBY (CUERPO)	V0533	A 216 WCB	0.210	0.870	0.030	0.031	0.550	0.120	0.050	0.010	0.030	0.001							74.55	46.12	30.0	50.0	148
BONNET COVER (BONETE TAPA)	V0546	A 216 WCB	0.220	0.830	0.032	0.030	0.440	0.120	0.050	0.010	0.030	0.001							73.24	44.09	31.0	52.0	147
WEDGE DISK PLUG (DISCO)	C2954	217 CA15	0.110	0.740	0.013	0.014	0.720	0.420	13.300	0.280	0.000	0.000							104.40	77.00	25.0	38.0	254

CERTIFIED BY: 
QUALITY ASSURANCE
CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD